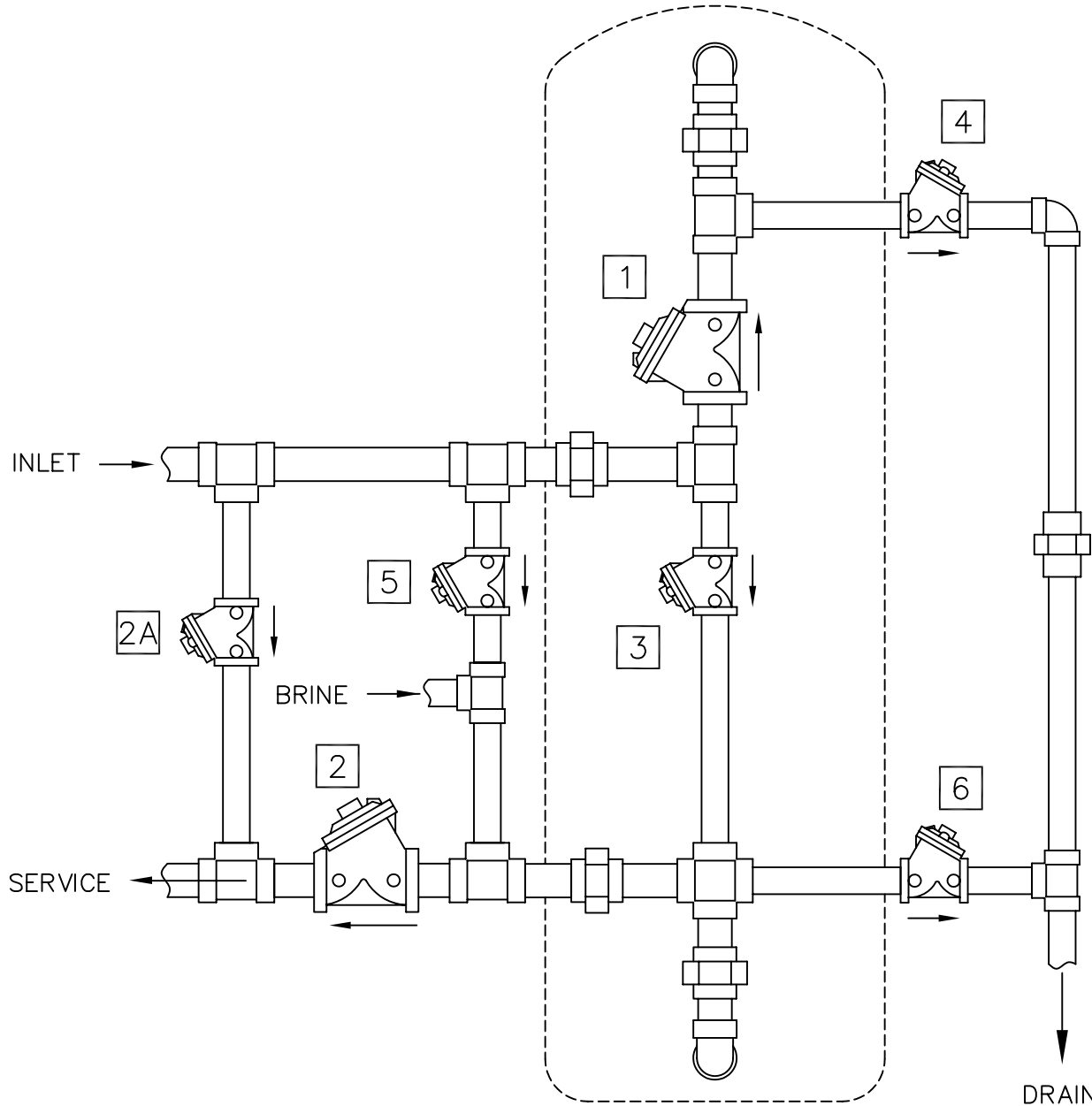
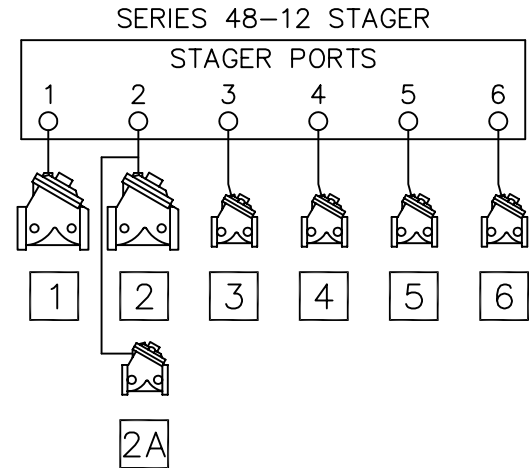


4 POS. SOFTENER COUNTER CURRENT REGEN. (48-12 STAGER)



**4 POSITION SOFTENER COUNTER CURRENT REGENERATION**

NOTCH	POS.	FUNCTION	PORTS VENTED (NOTE 1)	VALVES OPEN
A	4	SERVICE	1,2	1,2
B				
C	1	BACKWASH	3,4	3,4,2A
D	2	BRINE	4,5	4,5,2A
E				
F	3	RINSE	1,6	1,6,2A



**NOTE:**

1. ALL OTHER PORTS PRESSURIZED.
2. ALL VALVES (EXCEPT NO. 2A) NORMALLY OPEN, PRESSURE TO CLOSE. VALVE 2A NORMALLY CLOSED.
3. VALVE 2A REQUIRED FOR RAW WATER BYPASS DURING REGENERATION.
4. BRINE VALVE AND DRAIN LINE FLOW CONTROLLER NOT SHOWN.

REV	DESCRIPTION	ECO	DWN	DATE	APVD
A	INITIAL RELEASE	NONE	JWB	31JUL01	

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New Berlin, WI 53151  
262-326-0100  
www.aq-matic.com

**4 POSITION SOFTENER COUNTER  
CURRENT REGENERATION**

SCALE N/A	DRAWN JWB	DATE 31JUL01	DWG. NO. 1078274
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